

GRINDING WHEELS

PREMIUM*** ROUGH GRINDING WHEEL 2IN1 FOR STEEL AND STAINLESS STEEL

Enhanced economic efficiency
High abrasiveness coupled with a significantly longer lifetime.

Less work required
The destruction of the work-piece as a result of plunging with the tool is prevented, thus avoiding rework.





Rough grinding wheel with and without „Comfort Start“.

+ Enhanced comfort while working
With the „Comfort Start“ function, plunging into the workpiece is prevented, thus making the start of the process simpler and more convenient.

PREMIUM*** ROUGH GRINDING WHEEL 2in1 for steel and stainless steel





Shape	Type no.	Dimension	Specification	PU
  27	5270	75x6.0x9.5	A30Q-BFX	10
	23875	100x4.0x16	A30Q-BFX	10
	5287	115x4.0x22.23	A30Q-BFX	10
	34046120*	115x7.0x22.23	A24Q-BFX	10
	5308	125x4.0x22.23	A30Q-BFX	10
	34046131*	125x7.0x22.23	A24Q-BFX	10
	734378	150x4.0x22.23	A30Q-BFX	10
	34046132*	150x7.0x22.23	A24Q-BFX	10
	5349	178x4.0x22.23	A30Q-BFX	10
	34046133*	178x7.0x22.23	A24Q-BFX	10
	34046135*	178x8.0x22.23	A24Q-BFX	10
	5406	230x4.0x22.23	A30Q-BFX	10
	34046134*	230x7.0x22.23	A24Q-BFX	10
	34046136*	230x8.0x22.23	A24Q-BFX	10
	545255**	230x7.0x22.23	A24O-BFX	10
	545256**	230x10.0x22.23	A24O-BFX	10

PREMIUM*** ROUGH GRINDING WHEEL For stainless steel



The high-performance rough grinding wheel has been specially designed for stainless steel applications. The PREMIUM*** INOX rough grinding wheel combines a long lifetime and the best cutting ability.

To achieve this a special mixture of regular aluminium oxide and zirconium aluminium oxide is used. This rough grinding wheel is specially designed for stainless steel applications.



Shape	Type no.	Dimension	Specification	PU
  27	117064	115x4.0x22.23	A30R-BFX	10
	117065*	115x7.0x22.23	A30R-BFX	10
	117068	125x4.0x22.23	A30R-BFX	10
	117070*	125x7.0x22.23	A30R-BFX	10
	117071	178x4.0x22.23	A30R-BFX	10
	117072*	178x7.0x22.23	A30R-BFX	10
	117073	230x4.0x22.23	A30R-BFX	10
	117074*	230x7.0x22.23	A30R-BFX	10

* With Comfort Start edge ** For very hard materials

GRINDING WHEELS



BASIC★ ROUGH GRINDING WHEEL for steel



	Shape	Type no.	Dimension	Specification	PU
	 27	540634	100x6x16	A30-BF	10
		540637	115x6x22,23	A30-BF	10
		540639	125x6x22,23	A30-BF	10
		540641	178x6x22,23	A30-BF	10
		540642	230x6x22,23	A30-BF	10

BASIC★ ROUGH GRINDING WHEEL for stainless steel





	Shape	Type no.	Dimension	Specification	PU
	 27	540643	100x6x16	A30-BFINOX	10
		540644	115x6x22,23	A30-BFINOX	10
		540647	125x6x22,23	A30-BFINOX	10
		540652	178x6x22,23	A30-BFINOX	10
		540653	230x6x22,23	A30-BFINOX	10

BASIC★ ROUGH GRINDING WHEEL 2in1 for steel and stainless steel





This rough grinding wheel is particularly suitable for steel and stainless steel applications due to its softer design. In addition, the BASIC* 2in1 is quick and convenient to use and requires minimal effort.

This tool can be used universally and is equally suitable for surface and edge grinding applications.

	Shape	Type no.	Dimension	Specification	PU
	 27	222854	100x6.0x16	A30Q-BF	10
		222858	115x6.0x22.23	A30Q-BF	10
		222860	125x6.0x22.23	A30Q-BF	10
		222863	178x6.0x22.23	A30Q-BF	10
		34167981	178x6.7x22.23	A30Q-BF	10
		222865	230x6.0x22.23	A30Q-BF	10

BASIC★ ROUGH GRINDING WHEEL For Back Chipping and Foundry Application





	Shape	Type no.	Dimension	Specification	PU
	 27	34257181	100x4.0x16	A30Q-BF	10
		34257184	115x4x22.23	A30Q-BF	10
		34257187	125x4x22.23	A30Q-BF	10
		34176633	150x4x22.23	A30Q-BF	10
		34257201	178x4.3x22.23	A30Q-BF	10
		34257206	230x4.3x22.23	A30Q-BF	10

BASIC★ ROUGH GRINDING WHEEL PIPELINER 2in1 for steel and stainless steel



The Basic* PIPELINER has been developed for V-groove applications. Specifically in pipeline construction, it is necessary to chamfer the pipe ends in order to subsequently weld them together. As they only comprise

one grain layer, they provide for even wear on the workpiece. The PIPELINER is a 2in1 rough grinding wheel and is therefore equally suitable for steel and stainless steel.

	Shape	Type no.	Dimension	Specification	PU
	 27	734693	178x7.0x22.23	A30Q-BF PIPE	10
		34307835	230x7x22.23	A30T-BFPIPE	10